

Work Order ID 83951

83951

Ship May 2 Page 1

Monday, April 30, 2012 10:59:22 AM

Item ID: D4272-014 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Basket Assembly, Lightweight Lid, RH
 Start Date: 5/4/2012 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 5/24/2012 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: MF Date: 12-04-30 Tooling: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4272	C

100	Pick Kit	0.00							
100									
Packaging	Memo	0.00							
Packaging									

110	Assemble as per dwg	0.00							
110									
HandFinish	Memo	0.00							
Hand Finishing	****Mask label plate to size of D4307 label, use scotchbrite red pad to lightly sand area for label, apply label ****								

120	QC5-Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									

12/5/22 SP

12/05/10

8/2/03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D4272-014 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Basket Assembly, Lightweight Lid, RH
Start Date: 5/4/2012 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 5/24/2012 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLJ 12/05/30
MF
12-05-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 5/4/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.01.20 AS PER DWG REV.C DD verf:EC IPP Rev:B 11.04.15 added D4307-265 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4273-042 Basket Base Assembly, RH		Manufactured	No			100	Each	0.0000	1	1			
D4307-265 Placard, Max Load		Manufactured	No			100	Each	5.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST139E		5							
				66327		5							
D2530 Handle Weldment		Manufactured	No			100	Each	9.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST506		9							
				82895		9							
D2535 Spring		Manufactured	No			100	Each	2.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST504		2							
				77488		2							
D2537 Bushing		Manufactured	No			100	Each	74.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST504		74							
				82896		74							
D2690-6 Lanyard Assembly		Manufactured	No			100	Each	22.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST014		22							
				83360		22							

B83953

SP 12/05/30

B79486

B83545 SP

SP

B83691 12/5/22

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Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 5/4/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

D2931 Manufactured No
Bumper

100 Each 448.0000

2 2

Location

Loc Qty

Loc Code

ST504

448

46064

448

D3912-041 Manufactured No
Eyebolt Receiver Assembly

100 Each 2.0000

1

Location

Loc Qty

Loc Code

st507

2

83469

2

D3915-041 Manufactured No
Light Lid Assembly, Long Basket

100 Each 0.0000

1

D3917-3 Manufactured No
Washer

100 Each 19.0000

6

Location

Loc Qty

Loc Code

ST070

19

76956

4

80598

1

81205

14

D3953-3 Manufactured No
Gas Spring Stud, Lid

100 Each 44.0000

2

Location

Loc Qty

Loc Code

ST075

44

82044

4

82939

40

D3953-7 Manufactured No
Spring Spacer

100 Each 54.0000

2

Location

Loc Qty

Loc Code

ST075

54

82045

14

82940

40

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 5/4/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

D3953-9 Gas Spring Washer Manufactured No 100 Each 66.0000

2 2

Location	Loc Qty	Loc Code
ST075	66	
82035	26	
82941	40	

D3953-17 Gas Spring Spacer Manufactured No 100 Each 46.0000

2 2

Location	Loc Qty	Loc Code
ST075	46	
81206	5	
82937	41	

D3953-19 Gas Spring Bracket Manufactured No 100 Each 49.0000

1 1

Location	Loc Qty	Loc Code
ST075	49	
82938	49	

D3953-21 Gas Spring Bracket Manufactured No 100 Each 14.0000

1 1

Location	Loc Qty	Loc Code
ST075	14	
81207	8	
81456	6	

D3969-3 Spring (Basket Lid) Manufactured No 100 Each 57.0000

1 12/5/22

Location	Loc Qty	Loc Code
ST272	57	
64285	1	
73515	1	
81887	15	
82942	40	

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 5/4/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

D4021-5 Manufactured No 100 Each 17.0000
Blanking Plate

Location Loc Qty Loc Code

ST084

17

82974

17

D4150-041 Manufactured No 100 Each 0.0000
Attachment Arm Assembly

D4151-041 Manufactured No 100 Each 7.0000
Basket Fwd Hardpoint Assembly, Lower

Location Loc Qty Loc Code

ST134

7

81692

1

82914

6

D4151-043 Manufactured No 100 Each 3.0000
Basket Fwd Hardpoint Assembly, Upper

Location Loc Qty Loc Code

ST134

3

82915

3

AN3-10A Purchased No 100 Each 260.0000
Bolt

Location Loc Qty Loc Code

GA

18

119084

18

ST351

242

117795

2

120873

240

AN3-14A Purchased No 100 Each 83.0000
Bolt

Location Loc Qty Loc Code

ST352

83

119328

28

121415

30

121444

25

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 83951

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 5/4/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

AN3-20A Purchased No 100 Each 126.0000 2 2

Bolt

Location

Loc Qty

Loc Code

ST352

126

115371

26

117441

100

AN4-12

Purchased

No

100

Each

38.0000

3

3

Bolt

Location

Loc Qty

Loc Code

ST357

38

118626

1

119775

25

120986

12

AN4-13A

Purchased

No

100

Each

953.0000

6

6

Bolt

Location

Loc Qty

Loc Code

ST357

953

118838

8

119449

39

120187

19

120422

2

120770

400

121162

485

AN4C15

Purchased

No

100

Each

65.0000

1

BOLT

Location

Loc Qty

Loc Code

ST358

65

120124

15

121146

50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 83951

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 5/4/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

AN5-17A Purchased No 100 Each 144.0000 2 2

Bolt

Location	Loc Qty	Loc Code
338	60	
121181	60	
ST338	84	
117872	34	
121541	50	

AN5-21A Purchased No 100 Each 32.0000 2 2

Bolt

Location	Loc Qty	Loc Code
ST338	32	
114714	32	

AN310-4 Purchased No 100 Each 81.0000 3 3

NUT

Location	Loc Qty	Loc Code
ST344	81	
120124	1	
120518	25	
121011	1	
121162	4	
121349	25	
121444	25	

AN310C4 Purchased No 100 Each 69.0000 3 3

Nut

Location	Loc Qty	Loc Code
ST344	69	
120360	30	
121166	14	
121444	25	

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Work Order ID: 83951

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 5/4/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

MS20600-AD4W3

Purchased

No

100

Each

1,104.0000

2

2

Cherry Rivets

Location

Loc Qty

Loc Code

ST321

971

111636

36

117601

3

118626

592

120308

340

WA018

133

107939

133

MS21042L3

Purchased

No

100

Each

3,213.0000

9

9

Nut

Location

Loc Qty

Loc Code

ST300

3213

117441

16

117885

32

118451

5

118927

3

119017

1158

119075

158

121349

841

121444

1000

MS21042L4

Purchased

No

100

Each

5,752.0000

6

6

Nut

Location

Loc Qty

Loc Code

ST300

5752

119017

24

119075

728

121011

2000

121444

3000

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 83951

Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 5/4/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

100

Each

1,273.0000

4

4

Nut

Location

Loc Qty

Loc Code

ST300

1273

116105

5

116548

43

117611

30

119109

1195

MS24665-151

Purchased

No

100

Each

245.0000

4

4

Cotter Pin

Location

Loc Qty

Loc Code

ST309

245

17566

245

MS24665-300

Purchased

No

100

Each

175.0000

2

2

Cotter Pin

Location

Loc Qty

Loc Code

GA

171

118234

171

ST309

4

116823

4

NAS1149DN832J

Purchased

No

100

Each

1,472.0000

2

WASHER

Location

Loc Qty

Loc Code

ST298

1472

119717

52

120422

1420

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Parent Item: D4272-014

Parent Item Name: Basket Assembly, Lightweight Lid, RH

Start Date: 5/4/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

100

Each

488.0000

14

14 M/21585

WASHER

Location

Loc Qty

Loc Code

ST275

488

117735

25

119225

10

120910

50

120986

200

121259

200

17317

3

NAS1149C0432R

Purchased

No

100

Each

4,542.0000

2

Washer

Location

Loc Qty

Loc Code

ST297

1578

117291

578

119124

1000

ST298

2964

121255

2964

NAS1149F0432P

Purchased

No

100

Each

1,130.0000

18

18

Washer

Location

Loc Qty

Loc Code

ST275

1130

121255

2

121350

1000

121415

128

NAS1149C0463R

Purchased

No

100

Each

923.0000

3

3

Washer

Location

Loc Qty

Loc Code

FP001

1

115358

1

ST297

922

117735

22

119097

900

3

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Start Date: 5/4/2012

Required Date: 5/24/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0563P

Purchased No

100 Each 1,025.0000

4 *sl* 4

Washer

Location

Loc Qty

Loc Code

ST275

1025

~~1177351~~

25

~~121350~~

1000

NAS1515H4L

Purchased No

100 Each 435.0000

2 *sl* 2

WASHER

Location

Loc Qty

Loc Code

FG

8

103691

8

ST277

427

118709

20

~~120390~~

407

2

MS17984-C413

Purchased No

100 Each 37.0000

2 2 *12/5/22sl*

PIN, QUICK RELEASE

Location

Loc Qty

Loc Code

ST315

3

114340

1

118612

2

ST333

20

121350

20

ST335

14

~~121091~~

14

2

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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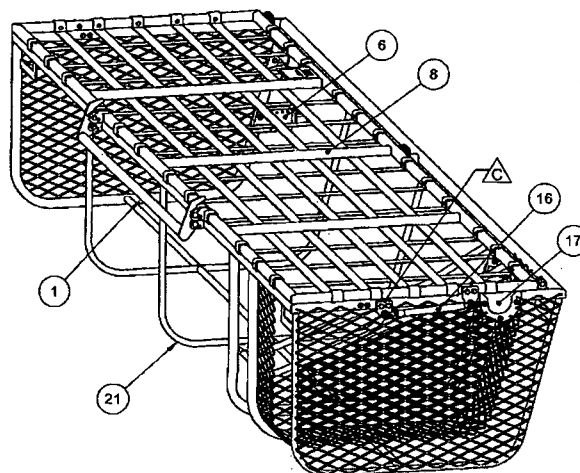
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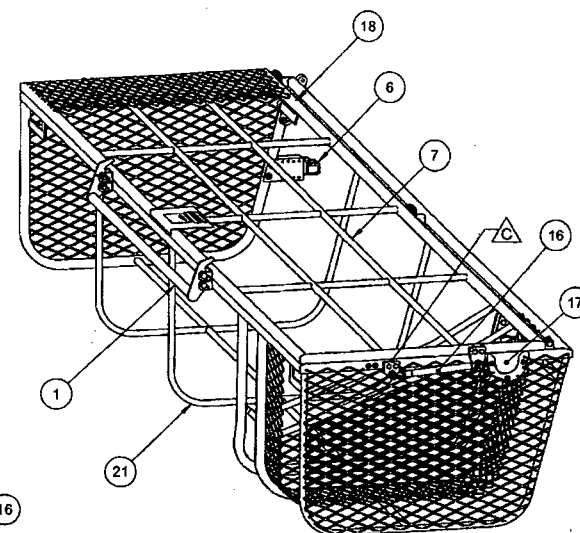
ITEM	QTY -011	QTY -012	QTY -013	QTY -014	PART NUMBER	DESCRIPTION
					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
					D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
					D4272-013	BASKET ASSY, LIGHTWEIGHT LID, LH
					D4272-014	BASKET ASSY, LIGHTWEIGHT LID, RH
1	1	1	1	1	D2530	HANDLE WELDMENT
2	2	2	2	2	D2535	SPRING
3	2	2	2	2	D2537	BUSHING
4	2	2	2	2	D2680-6	LANYARD
5	2	2	2	2	D2931	BUMPER
6	1	1	1	1	D3912-041	EYEBOLT RECEIVER ASSY
7	1	1			D3914-041	BASKET LID ASSY
8			1	1	D3915-041	LIGHT LID ASSY
9	6	6	6	6	D3917-3	WASHER
10	2	2	2	2	D3953-3	GAS SPRING STUD, LID
11	2	2	2	2	D3953-7	GAS SPRING SPACER
12	2	2	2	2	D3953-8	GAS SPRING WASHER
13	2	2	2	2	D3953-17	GAS SPRING SPACER
14	1	1	1	1	D3953-19	GAS SPRING BRACKET
15	1	1	1	1	D3953-21	GAS SPRING BRACKET
16	1	1	1	1	D3969-3	GAS SPRING
17	1	1	1	1	D4021-5	BLANKING PLATE
18	1	1	1	1	D4150-041	ATTACHMENT ARM ASSY
19	1	1	1	1	D4151-041	BASKET HARDPOINT ASSY (LOWER)
20	1	1	1	1	D4151-043	BASKET HARDPOINT ASSY (UPPER)
21	1		1		D4273-041	BASKET BASE ASSY, LH
22		1		1	D4273-042	BASKET BASE ASSY, RH
24	3	3	3	3	AN3-10A	BOLT
25	4	4	4	4	AN3-14A	BOLT
26	2	2			AN3-16A	BOLT
27			2	2	AN3-20A	BOLT
28	3	3	3	3	AN4-12	BOLT
29	6	6	6	6	AN4-13A	BOLT
30	1	1	1	1	AN4C15	BOLT
31	4	4	2	2	AN5-17A	BOLT
32			2	2	AN5-21A	BOLT
33	3	3	3	3	AN310-4	NUT, CASTELLATED
34	3	3	3	3	AN310C4	NUT, CASTELLATED
35	2	2	2	2	MS17984-C413	QUICK RELEASE PIN
36	2	2	2	2	MS20600AD4W3	RIVET
37	9	9	9	9	MS21042L3	NUT
38	6	6	6	6	MS21042L4	NUT
39	4	4	4	4	MS21042L5	NUT
40	4	4	4	4	MS24685-151	COTTER PIN
41	2	2	2	2	MS24685-300	COTTER PIN
42	2	2	2	2	NAS1149DN832J	WASHER (ALT: AN960JD8)
43	14	14	14	14	NAS1149F0332P	WASHER
44	2	2	2	2	NAS1149C0432R	WASHER
45	18	18	18	18	NAS1149F0432P	WASHER
46	3	3	3	3	NAS1149C0463R	WASHER
47	4	4	4	4	NAS1149F0583P	WASHER
48	2	2	2	2	NAS1515H4L	WASHER

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -011/-012: 73 lbs APPROX
-013/-014: 58 lbs APPROX



D4272-013 BASKET ASSY, LIGHTWEIGHT LID, LH (SHOWN)
D4272-014 BASKET ASSY, LIGHTWEIGHT LID, RH (OPPOSITE)
 (MESH SHOWN LOCALLY FOR CLARITY)



D4272-011 BASKET ASSY, HEAVY DUTY LID, LH (SHOWN)
D4272-012 BASKET ASSY, HEAVY DUTY LID, RH (OPPOSITE)
 (MESH SHOWN LOCALLY FOR CLARITY)

C	UPDATED D4273-041/-042 BASKET BASE ASSY; CHANGED LOCATION OF GAS SPRING MOUNTING BRACKET; UPDATED SECTION F-F	SC	10.12.23
B	RMV ITEM 23.25 (WEDGE); ITEM 38 QTY(-2); ITEM 44 QTY (-4) (B6-1); RMV D2537 FROM SECTION C-C (TYPO, D3-3)	CP	10.11.30
A	NEW ISSUE	SC	10.11.25
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SC		
CHECKED	JK	DRAWING NO.	REV. C
MFG. APPR.	JK	D4272	SHEET 1 OF 3
APPROVED	JK	TITLE	SCALE
DE APPR.	JK	BASKET ASSY	NTS
DATE	10.12.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

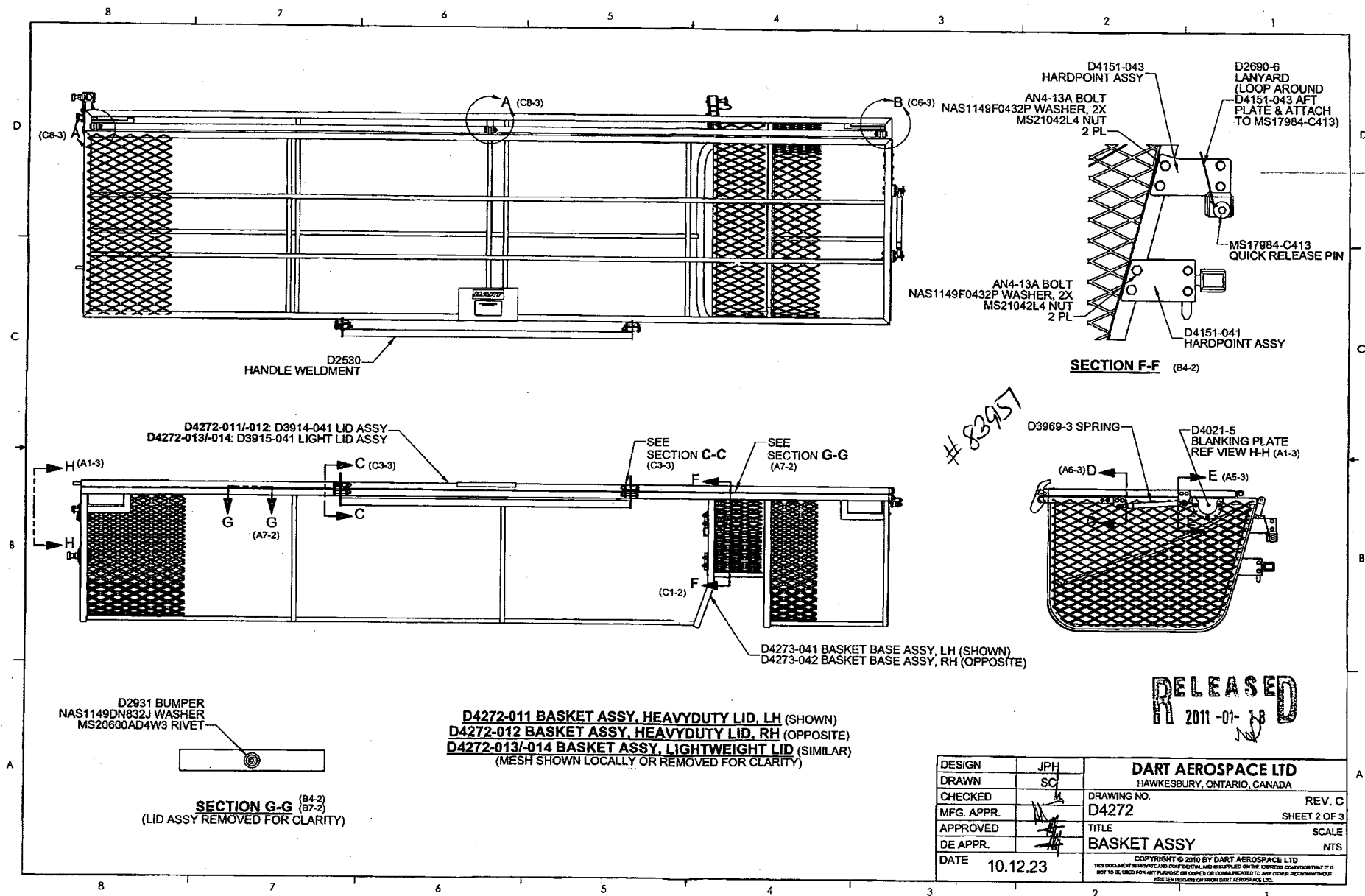
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

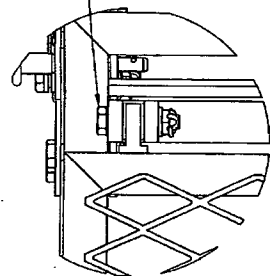
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

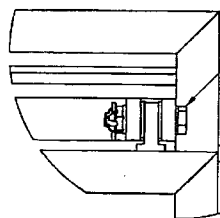
NOTE: Date & initial all entries

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



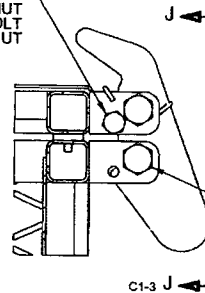
DETAIL A (D8-2)
(D8-2)

D4272-011/-012 AN3-16A BOLT
MS21042L3 NUT
D4272-013/-014 AN3-20A BOLT
MS21042L3 NUT



DETAIL B (D3-2)

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



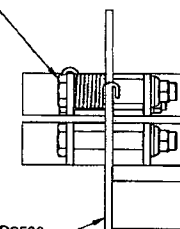
SECTION C-C (B5-2)
(B7-2)

D4272-011/-012 AN5-17A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

D4272-013/-014 AN5-21A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

AN5-17A BOLT
NAS1149F0563P WASHER
MS21042L5 NUT

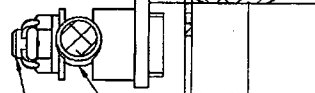
D2530
HANDLE WELDMENT
REF



VIEW J-J C3-3

D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL



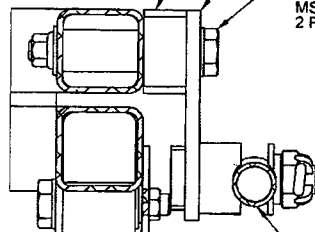
SECTION D-D (B2-2)

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

D3953-17 GAS SPRING SPACER
D3953-19 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL



SECTION E-E (B1-2)

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

AN3-10A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
3 PL

MS17984-C413
QUICK RELEASE PIN

D4150-041
ARM ASSY

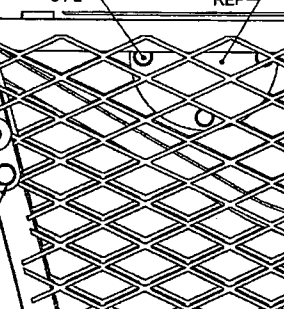
D2690-6
LANYARD
(ATTACH TO
MS17984-C413)

AN4C15 BOLT
NAS1149C0463R WASHER
D2690-6 LANYARD
NAS1149C0463R WASHER

D4150-041 REF
NAS1515H4L WASHER
BASKET BASE, REF
NAS1515H4L WASHER
D4150-041 REF

NAS1149C0463R WASHER
AN310C4 CASTELLATED NUT
MS24665-151 COTTER PIN

D4021-5
BLANKING PLATE
REF



RELEASED
R 2011-01-18

VIEW H-H (B8-2)

DESIGN	JPH	DART AEROSPACE LTD	
DRAWN	SC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	SC	DRAWING NO.	REV. C
MFG. APPR.	SC	D4272	SHEET 3 OF 3
APPROVED	SC	TITLE	SCALE
DE APPR.	SC	BASKET ASSY	NTS
DATE	10.12.23	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries